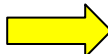


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**TK-480/481**  
**DISPLAY UNIT (X54-3210-XX)**



Ref. No.	Address	New parts	Parts No.	Description	Desti-nation	Ref. No.	Address	New parts	Parts No.	Description	Desti-nation
<b>TK-480/481</b>						B	3B		N30-2605-46	PAN HEAD MACHINE SCREW (ANT)	
1	1A	*	A02-3658-03	CABINET ASSY (4KEY)	A,B-K	C	3A		N30-2610-46	PAN HEAD MACHINE SCREW (CASE)	
1	1A	*	A02-3659-03	CABINET ASSY (16KEY)	A,B-K2	D	2A		N67-2606-46	PAN HEAD SEMS SCREW W (P-MODULE)	
2	2B	*	A62-0981-04	PANEL ASSY		F	3A	*	N79-2025-46	PAN HEAD TAPTITE SCREW (TERMINAL)	
4	2C		B09-0363-03	CAP (SP/MIC) ACSY		E	2A,1B		N83-2005-46	PAN HEAD TAPTITE SCREW (UNIT)	
5	2A		B38-0810-05	LCD ASSY		42	2C		N99-2004-05	SCREW SET ACSY	
6	1B	*	B43-1139-04	BADGE (KENWOOD)		44	3B		R31-0617-05	VARIABLE RESISTOR (POWER SW/VOL)	
7	1C		B46-0470-00	WARRANTY CARD		S300	-		S70-0414-05	TACT SWITCH	
9	2C	*	B62-1483-00	INSTRUCTION MANUAL		46	1A		T07-0714-05	SPEAKER	
10	3A	*	B72-1968-04	MODEL NAME PLATE	A-K,K2	47	2C	*	T90-0636-25	WHIP ANTENNA (800MHZ) ACSY	A-K,K2
10	3A	*	B72-1969-04	MODEL NAME PLATE	B-K,K2	47	2C	*	T90-0640-25	WHIP ANTENNA (900MHZ) ACSY	B-K,K2
12	3B		E04-0406-05	RF COAXIAL RECEPTACLE (SMA)		MIC300	1A		T91-0579-05	MIC ELEMENT	
15	2B		E23-1049-04	TERMINAL (ANT)		49	2B		W02-1814-05	ENCODER	
51	3A	*	E23-1166-04	RELAY TERMINAL		50	1D	*	W09-0900-35	BATTERY ASSY ACSY	
16	2A		E37-0672-05	FLAT CABLE (CONT-TX-RX)		<b>DISPLAY UNIT (X54-3210-XX) -10 : K -11 : K2</b>					
17	3A		E37-0673-05	LEAD WIRE WITH CONNECTOR (PTT)		D301			B30-2019-05	LED (RE/GR) (BUSY/TX)	
18	1A		E37-0674-15	LEAD WIRE WITH CONNECTOR (SP)		D305-310			B30-2171-05	LED (BACKLIGHT)	A,B-K2
19	3B		E58-0440-05	SQUARE SOCKET (SP/MIC)		D305,306			B30-2171-05	LED (BACKLIGHT)	
52	3A		E72-0412-13	TERMINAL BLOCK		C301			CC73GCH1H470J	CHIP C 47PF J	
54	2A		F10-2248-13	SHIELDING CASE (VCO)		C302			C92-0560-05	CHIP-TAN 10UF 6.3WV	
55	2A		F10-2253-03	SHIELDING PLATE (BAND PASS)		C304			CK73FB1C474K	CHIP C 0.47UF K	
56	2A		F10-2255-04	SHIELDING PLATE (P-MODULE)		C305			CC73GCH1H101J	CHIP C 100PF J	
57	2A		F10-2310-03	SHIELDING PLATE (LCD)		C307			CK73GB1C104K	CHIP C 0.10UF K	
-			F20-1192-04	INSULATING SHEET		C308			CC73GCH1H101J	CHIP C 100PF J	
-			F20-3303-04	INSULATING SHEET (MIC/GND)		C309			CK73FB1C474K	CHIP C 0.47UF K	
21	1A		G01-0881-04	COIL SPRING		C310			CK73GB1C104K	CHIP C 0.10UF K	
22	1B		G09-0418-05	KNOB SPRING (VOL/ENC)		C311			CC73GCH1H470J	CHIP C 47PF J	
23	1B		G10-0799-04	FIBROUS SHEET (SP)		C312			CK73GB1C104K	CHIP C 0.10UF K	
24	3A		G11-0800-04	SHEET (PTT)		C313			C92-0628-05	CHIP-TAN 10UF 10WV	
61	3A		G11-2544-04	SHEET (CHASSIS)		C314			C92-0647-05	CHIP-TAN 3.3UF 4WV	
62	2A		G13-1731-04	CUSHION (LCD)		C315			CC73GCH1H101J	CHIP C 100PF J	
63	3A,3B		G13-1762-04	CUSHION (VOL/CHASSIS)		C316,317			CC73GCH1H470J	CHIP C 47PF J	
64	3A	*	G13-1834-04	CUSHION (TERMINAL)		C318			CC73GCH1H101J	CHIP C 100PF J	
26	3B		G53-0811-03	PACKING (TOP)		C321-333			CC73GCH1H470J	CHIP C 47PF J	
25	1A		G53-0840-02	PACKING (4KEY)	A,B-K	C335-339			CK73GB1E153K	CHIP C 0.015UF K	
25	1A		G53-0841-02	PACKING (16KEY)	A,B-K2	C340			CC73GCH1H470J	CHIP C 47PF J	
65	3A	*	G53-1510-04	PACKING (BATT+)		C341-344			CC73GCH1H470J	CHIP C 47PF J	
66	3A	*	G53-1520-24	PACKING (TERMINAL)		CN300			E40-5891-05	FLAT CABLE CONNECTOR (24P)	
28	2D		H12-3014-02	PACKING FIXTURE		CN301			E40-5892-05	FLAT CABLE CONNECTOR (14P)	
29	3D	*	H52-1096-12	ITEM CARTON CASE	A-K,K2	CN302			E40-5662-05	PIN ASSY SOCKET (SP)	
29	3D	*	H52-1097-12	ITEM CARTON CASE	B-K,K2	CN303			E40-5887-05	PIN ASSY (PTT)	
31	1A		J19-1572-04	HOLDER		CN304			E40-5823-05	FLAT CABLE CONNECTOR (LCD)	
68	2A		J21-8321-03	HARDWARE FIXTURE (P-MODULE)		L300,301			L92-0141-05	FERRITE CHIP	
32	2C		J29-0658-05	HOOK ACSY		L302,303			L92-0138-05	FERRITE CHIP	
33	3B		J82-0045-05	FPC (VOL/ENC)		L304,305			L92-0141-05	FERRITE CHIP	
34	3B		J82-0046-05	FPC (SOCKET)		L306,307			L92-0138-05	FERRITE CHIP	
38	1B		K29-5157-03	KNOB (PTT)		L308,309			L92-0141-05	FERRITE CHIP	
39	1B		K29-5158-03	KEY TOP (PTT)		CP300,301			R90-0723-05	MULTI-COMP 47K X2	
40	1A		K29-5165-03	LEVER KNOB		CP302			R90-0724-05	MULTI-COMP 1K X4	A,B-K2
36	1B		K29-5231-03	KNOB (VOL)		CP303			R90-0724-05	MULTI-COMP 1K X4	
37	1B		K29-5232-03	KNOB (ENC)							
A	2B		N14-0569-04	CIRCULAR NUT (VOL/ENC)							

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## EXPLODED VIEW

